#### INDEX of MOULDINGS

(listed by code - continues from page 48)

Code F	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code I	Page	Code F	Page
750ORO 750PELTRO	53 867BIANC 53 867ORO 53 867ROSSO		71 71 71	"L" sha mouldi	ngs	Raw mouldings 24G 74		5015G 5020G 5025G	74 74 74	Liners mouldings 21ARGENTO 76		Aluminum mouldings 427BIANCO 77		Wooden Spacers Length 3 mtrs		Spacers in PVC Length 2 mtrs		Fillets in PVC Length 2 mtrs	
750PLATINO 777ARGENTO		867VERDE	71	583NERO	68	42G	74	5032G	74	21CREMAO				D35G	77	D10BIA	78	20A	78
777ARGENTO 777OCRA	71	868BIANCO	72	585ARG	68	43T	75	5510G	74	21NAT	76	427NEF				D10NERO	78		
7770CKA 7770RO	71	868BLU	72	585BIANCO		44T 45PE	75 74	6025G 6055G	74 74	210R0	76	1001	77	D40G	77	D10NOCE	78	20AS	78
7770RO 789NOCE	72	868ROSSO	72	585NERO	68	55PSS	74 76	7010G	74	21PANNA	76	1025	77	1515GS	77	D100RO D10S	78 78	20R	78
789PERLA	72	868VERDE	72			65PE	74	7032G	74	21PANNAOF		1107	77	1530R	77	D10S D15NOCE	78	20RS	78
7910RO	73	869BLU	72	585ORO	68	68T	75	15R	77	21PANNARO		1111	77	1550K	//	D18BIA	78		
811ARG	73 71	869GRIGIO	72	588ARG	68	128G	74	25R 40R	77 77	21PT 22BEIGE	76 76	1112	77	D5R	77	D18ORO	78	30A	78
8110RO	71	869VERDE	72	588BIANCO		161G 181G	74 74	40R 232R	77 75	22BEIGEAR		1118	77	D10R	77	P5ARG	78	30R	78
813BEIGE	72	871ORO	73	588NERO	68	219G	75	331R	75	22BEIGEOR		1120	77			P5BIANCO P5GRIGIO	78 78		
813BLU	72	882ARGENTO		588ORO	68	232G	74	1013R	75	25BIANCO	76	1131	77	D30R	77	P5NAT	78	30RS	78
813BLU 813GRIGIO	72 72	882ORO	73	591ARG	68	293G	75	1025R	75	25BIANCOA	RG 76	1132	77	1520T	77	P5NERO	78	6038	78
813ROSA	72	921ARG	73	591BIANCO	68	331G	74	1525R 2010R	75 75	25BIANCOR		1134	77	45057		P5NOCE	78	6048	78
813VERDE	72	931ARG	73	591NERO	68	371G 373G	74 75	2010R 2014R	75 75	27PT	76	1135	77	1525T	77	P5ORO	78	0040	10
813VERDE 821ARG	72	931ORO	73	591ORO	68	389G	74	2020R	75	28CREMA	76	1176	77	1540T	77	P10ARG P10BIANCC	78	6049	78
		932ARG	73	593BIANCO	68	395G	74	2525R	75	28CREMAO 28CREMAR		1177	77	2020T	77	P10GRIGIO		SLIPARG	78
8210RO	71	932BIANCO	73	593BRUNO	68	397G	75	4010R	75	31PANNA	76	2001	77	20201	,,	P10NAT	78		
822ROSSO 822VERDE	71 71	932NERO	73	593CREMA	68	407G 419G	74 75	10T 20T	77 77	31PANNAOF		2001	77	2030T	77	P10NERO	78	SLIPAS	78
			-	593NAT	68	419G 484G	75 75	30T	77	31PANNAR(	76			2040T	77	P10NOCE	78	SLIPBIA	78
823ARG	53	932ORO	73	593NERO	68	485G	75	70T	77	35BEIGE	76	2011	77			P10ORO P15ARG	78 78		
823ARGVEC	53	933ARGENT	-	593NEROAI		502G	74	239TIGLIO	75	35BEIGEAR		6320	77	D25T	77	P15BIANCO		SLIPNERO	78
823CIL	51	933BRUNO	71			542G	74	271TIGLIO	75	35BEIGEOR		6340	77	D15TIGLI	0 77	P15GRIGIO		SLIPNOCE	78
823FERRO	70	933ORO	71	593NEROGO		586G	74	455TIGLIO	75 75	35BIANCO	76			DOOTIOLI		P15NAT	78	SLIPORO	78
823NAT	51	936ARG	71	593NOCE	68	649G 821G	74 74	591TIGLIO 592TIGLIO	75 75	35BIANCOA 35BIANCOR				D20TIGLI	O 77	P15NERO	78	SLIPORO	10
823NEBBIA	70	936ORO	71	594ARG	68	865G	74	595TIGLIO	75	35PGO	76					P15NOCE P15ORO	78 78	SLIPOS	78
823NOCE	51	942ROSSO	59	595ARG	68	868G	74	651TIGLIO	75	35PT	76					P20ARG	78		
823NOCEANT		953ARG	73	595BIANCO	68	881G	74	865TIGLIO	75	38CREMA	76					P20BIANCO	78	PVC	
823PELTRO	53	968BIANCO	73	595NERO	68	919G 947G	75 75	1514TIGLIO 1520TIGLIO		38CREMAO	RO 76					P20GRIGIO		moulding	as
827ARG	53	968NERO	73	595ORO	68	947G 948G	75 75	1532TIGLIO		38CREMAR						P20NAT	78	Inounung	90
827BIANCO	55	975ARG	71	598MOGAN	O 68	967G	75	1545TIGLIO		40PRA	76					P20NERO P20NOCE	78 78	PVC11ARG	78
827NERO	55	981ARGENTO				972G	75	2515TIGLIO		40PRO	76					P20ORO	78	PVC11ORO	78
827ORO	53	981CREMA	73			987G	75	2025TIGLIO		45BEIGE 45BEIGEAR	76 G 76					P25ARG	78		
8410RO	73	981ORO	73			2014G 2510G	74 74	2032TIGLIO 2045TIGLIO		45BEIGEOR						P25BIANCO		PVC32	78
844ARG	72					2510G 2520G	74	2045 TIGLIO 2055TIGLIO		45BIANCO	76					P25GRIGIO		PVC34	78
844MOGANO	72	986ORO	73			2545G	74	3015TIGLIO		45BIANCOA						P25NAT P25NERO	78 78	D. (004 4 D.0	
844ORO	72	988ARG	73			2555G	74	4025TIGLIO		45BIANCOR	O 76					P25NOCE	78	PVC61ARG	78
862ARG	71	988ORO	73			3010G	74	6014TIGLIO		45PT	76					P25ORO	78	PVC81	78
862ORO	71	989ARG	73			3020G 3032G	74 74	7032TIGLIO	75	55BEIGE	76					P30ARG	78	PVC84	78
865NOCE	57	989ORO	73			3032G 3045G	74			55BEIGEAR						P30BIANCO		1. 7004	70
866BEIGE	72	995ARGENTO	71			3055G	74			55BEIGEOR 55BIANCO	O 76 76					P30GRIGIO P30NAT	78 78		
866BIANCO	72					4015G	74			55BIANCO 55BIANCOA						P30NERO	78		
866NERO	72					4020G	74			55BIANCOR						P30NOCE	78		
867ARG	71					5010G	74				5					P30ORO	78		

# **Explanation for mouldings**

(more explanations in the "Framers manual" on the site www.rinaldin.com)

## Types of timber

Ayous is a light yellow wood, soft and light without veins.

without veins.

Being very soft it has a low rigidity. If the frame is very thin and large it tends to "embark" for the weight.

Ayous main flaw is that it is attacked by woodworms. Ayous mouldings of Rinaldin undergo a severe anti-woodworm treatment.

Pine is a resinous timber with irregular grain and knots.
For the manufacture of mouldings in

recent years the "finger joint" has become the standard solution. It is not affected by woodworms.

**Fir** is a wood with with knots a fairly regular grain. Very light yellowish color. It has the same features of pine with the difference that its grain is more regular.

Ramin is a light wood without veins and without knots.

It is very rigid and therefore is particularly suitable for thin mouldings. It is not attacked by woodworms.

**Kotò** is a light wood without veins with features similar to ramin.

Its flaw is that it is attacked by woodworm but less frequently than ayous



Linden

Avous

Pine

Linden The linden tree is of considerable size with a sturdy trunk free of knots. The wood is whitish, homogeneous, rather light, without grain and is therefore very suitable for mouldings. The linden tree is not attacked by

woodworms.

are unused.

The mouldings obtained in this way are more rigid and do not show any distortion.

**Finger** 

Joint



This method consists in joining several small pieces of wood to

Knotty parts of wood and defective parts are discarded.

You can also use small pieces of wood that otherwise

obtain mouldings of 3 mt.

The advantages are:

Lamellar wood is produced by gluing wooden strips together. The strips are attached to each other by hot gluing.

#### Gesso - Trafila

Gesso is applied to the raw rmoulding mixing it with pigments in order to create a smooth surface.

Trafila consists of applying thin layers of thickened lacquer that is introduced into the cracks of the wood and forms a thin smooth layer on the surface. The operation is repeated several times until the surface is completely smooth. Used masterfully in Tuscany.

# Quantity discounts (per single code) except for fillets and spacers

5% discount per 50 mt 10% discount per 100 mt 15% discount per 200 mt 18% discount per 400 mt

Quantity discounts are automatically applied on the

#### Minimum order

per single code

12 mt if price is lower than 5€ 6 mt if price is between 5€ and 10€ 3 mt if price is higher than 10€ You can order below this

minimum order with a surcharge of 20% of the meter price.

## **Mouldings Lenght**

is generally 3 meters but sometimes can be lower (up to max 2,60 metres)

#### Rounding off

Your order quantities may be adjusted according to the ready packages.

# Open grain - closed grain

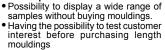
Open grain finish means that the paint is applied directly on the raw wood.

the raw wood.

Closed grain finish means that, at first, the trafila (or gesso) is applied on the raw wood to smooth the surface. Then the next steps of the finish are carried out.

## Chop Service (mouldings cut at 45°)

The Chop Service benefits are:



No more waste and off-cut pieces.

The price is determined by increasing 80% the price of the moulding (external perimeter of the frame).

You can also order the joining of the 4 pieces of of the frame.

Chop and Joint Service can be entered directly on our site www.rinaldin.com.

#### **Quantity discounts for Chop Service**

Discounts are meant per single code, type and size of frame

14% disc. on 5 frames 20% disc. on 10 frames 24% disc. on 20 frames 28% disc. on 50 frames 30% disc. on 100 frames

You can order corner samples

It is more convenient however to order the complete series on page 47. For displaying the moulding samples Rinaldin has realized the panels shown on page 47.



The length of the mouldings





Corner samples cost € 0.50.

